

ProPress Marine



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viega

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ProPress Marine includes three superior press systems Viega offers specifically for marine applications. All three systems, copper, stainless and copper nickel, are durable and perform well in the harsh environments of the open sea. With three different sealing element options and metric sizes from 12mm to 108mm, ProPress Marine can meet the needs of any shipboard or oil platform construction application.

FEATURES and BENEFITS

- Connections are made in four to seven seconds
- Ensures a consistent, strong, reliable seal for liquids or gases
- Reduces system installation time and job site clean up
- Requires less pipe preparation than other joining methods
- Shorter planned and unplanned outages
- Faster production changeover
- Reduced maintenance problems
- No hot work, burn permits or fire watches needed

CODES and STANDARDS

- IACS (International Association of Classification Societies)
- Germanischer Lloyd
- Det Norske Veritas
- Bureau Veritas
- Lloyd's Register
- American Bureau of Shipping
- Registro Italiano Navale
- United States Coast Guard
- Russian Maritime Register of Shipping
- Nippon Kaiji Kyokai

ABBREVIATIONS

- BSP – British Standard Pipe
- FTG – Fitting
- NPT – National Pipe Thread
- P – ProPress Connection

SMART CONNECT feature

Profipress: Green dot = EPDM sealing element

Sanpress INOX: Green dot = EPDM sealing element

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NOTES

	Stock Code	Dimension	Qty		
SeaPress Elbows					
	P x P				
	453 169	15	10		
	453 176	22	10		
	453 183	28	4		
	453 190	35	4		
	453 206	42	2		
	453 213	54	2		
DISCOUNT 7 <u>model 0316</u>					
	P x P				
	556 570	76.1	1		
	556 563	88.9	1		
	556 556	108.0	1		
DISCOUNT 7 <u>model 0316XL</u>					
	FTG x P				
	453 220	15	10		
	453 237	22	10		
	453 244	28	4		
	453 657	35	4		
	453 664	42	2		
	453 671	54	2		
DISCOUNT 7 <u>model 0316.1</u>					
	FTG x P				
	556 525	76.1	1		
	556 532	88.9	1		
	556 549	108.0	1		
DISCOUNT 7 <u>model 0316.1XL</u>					
	P x P				
	453 886	15	10		
	453 893	22	10		
	453 909	28	4		
	453 916	35	4		
	453 923	42	2		
	453 930	54	2		
DISCOUNT 7 <u>model 0326</u>					

	Stock Code	Dimension	Qty		
 SeaPress XL Elbow - 45° CuNi 90/10 DISCOUNT 7 <u>model 0326XL</u>		P x P			
	556 617	76.1	1		
	556 624	88.9	1		
	556 631	108.0	1		
 SeaPress Elbow - 45° CuNi 90/10 DISCOUNT 7 <u>model 0326.1</u>		FTG x P			
	453 947	15	10		
	453 954	22	10		
	453 961	28	4		
	453 978	35	4		
	453 985	42	2		
	453 992	54	2		
 SeaPress XL Elbow - 45° CuNi 90/10 DISCOUNT 7 <u>model 0326.1XL</u>		FTG x P			
	556 587	76.1	1		
	556 594	88.9	1		
	556 600	108.0	1		

	Stock Code	Dimension	Qty		
SeaPress Tees					
		P x P x P			
	453 473	15	10		
	453 480	22	10		
	453 503	35	4		
	453 510	42	2		
	453 527	54	2		
SeaPress Tee CuNi 90/10 DISCOUNT 7 <u>model 0318</u>					
		P x P x P			
	556 228	76.1	1		
	556 235	88.9	1		
	556 242	108.0	1		
SeaPress XL Tee CuNi 90/10 DISCOUNT 7 <u>model 0318XL</u>					
		P x F BSP x P			
	453 749	35 x 3/4 x 35	1		
	453 756	42 x 3/4 x 42	1		
	453 763	54 x 3/4 x 54	1		
SeaPress Tee CuNi 90/10 DISCOUNT 7 <u>model 0317.2</u>					
		P x F NPT x P			
	461 072	35 x 3/4 x 35	1		
	461 089	42 x 3/4 x 42	1		
	461 096	54 x 3/4 x 54	1		
SeaPress Tee - Female CuNi 90/10 DISCOUNT 7 <u>model 0317.5</u>					
		P x F BSP x P			
	453 770	76.1 x 3/4 x 76.1	1		
SeaPress XL Tee CuNi 90/10 DISCOUNT 7 <u>model 0317.2XL</u>					

	Stock Code	Dimension	Qty		
SeaPress Adapters					
	SeaPress Adapter - Male CuNi 90/10				
	DISCOUNT 7 <u>model 0311</u>				
	P x M BSP				
	452 971	15 x 1/2	4		
	452 995	22 x 3/4	4		
	452 988	28 x 1	4		
	453 008	35 x 1 1/4	2		
	SeaPress Adapter - Male CuNi 90/10				
	DISCOUNT 7 <u>model 0311.5</u>				
	P x M NPT				
	460 792	15 x 1/2	4		
	460 815	22 x 3/4	4		
	460 822	28 x 1	4		
	461 157	35 x 1 1/4	4		
	SeaPress Adapter - Female CuNi 90/10				
	DISCOUNT 7 <u>model 0312</u>				
	P x F BSP				
	453 039	15 x 1/2	4		
	453 046	22 x 3/4	4		
	453 053	28 x 1	4		
	453 060	35 x 1 1/4	2		
	Seapress Adapter - Female CuNi 90/10				
	DISCOUNT 7 <u>model 0312.5</u>				
	P x F NPT				
	461 188	15 x 1/2	4		
	461 195	22 x 3/4	4		
	461 201	28 x 1	4		
	461 218	35 x 1 1/4	4		
	461 225	42 x 1 1/2	2		
	461 249	54 x 2	2		

	Stock Code	Dimension	Qty		
SeaPress Couplings					
			P x P		
	SeaPress Coupling - w/Stop	453 107	15	10	
	CuNi 90/10	453 114	22	10	
		453 121	28	10	
		453 138	35	4	
		453 145	42	2	
		453 152	54	2	
DISCOUNT 7 <u>model 0315</u>					
			P x P		
	SeaPress XL Coupling - w/Stop	556 495	76.1	1	
	CuNi 90/10	556 501	88.9	1	
		556 518	108.0	1	
DISCOUNT 7 <u>model 0315XL</u>					
			P x P		
	SeaPress Coupling - No Stop	453 299	15	10	
	CuNi 90/10	453 305	22	10	
		453 312	28	10	
		453 329	35	4	
		453 336	42	2	
		453 343	54	2	
DISCOUNT 7 <u>model 0315.3</u>					
			P x P		
	SeaPress XL Coupling - No Stop	453 411	76.1	1	
	CuNi 90/10	453 428	88.9	1	
		453 435	108.0	1	
DISCOUNT 7 <u>model 0315.5XL</u>					

	Stock Code	Dimension	Qty		
SeaPress Reducers					
	SeaPress Reducer CuNi 90/10				
	DISCOUNT 7 <u>model 0315.1</u>				
	452 810	22 x 15	10		
	452 827	28 x 22	10		
	452 834	35 x 22	4		
	452 841	35 x 28	4		
	453 251	42 x 28	2		
	453 268	42 x 35	2		
	453 275	54 x 35	2		
	453 282	54 x 42	2		
FTG x P					
	SeaPress XL Reducer CuNi 90/10				
	DISCOUNT 7 <u>model 0315.1XL</u>				
	453 350	76.1 x 42	1		
	556 648	76.1 x 54	1		
	453 374	88.9 x 54	1		
	556 198	88.9 x 76.1	1		
	556 204	108.0 x 76.1	1		
	556 211	108.0 x 88.9	1		
FTG x P					
SeaPress Unions					
	SeaPress Union - Male CuNi 90/10				
	DISCOUNT 7 <u>model 0365</u>				
	477 172	15 x 1/2	1		
	477 189	22 x 1/2	1		
	477 196	22 x 3/4	1		
	477 202	28 x 1	1		
	477 219	35 x 1 1/4	1		
	534 684	42 x 1 1/2	1		
P x M BSP					
	SeaPress Union - Male CuNi 90/10				
	DISCOUNT 7 <u>model 0365.5</u>				
	477 226	15 x 1/2	1		
	477 233	22 x 1/2	1		
	477 240	22 x 3/4	1		
	477 264	28 x 1	1		
	477 257	35 x 1 1/4	1		
	534 691	42 x 1 1/2	1		
P x M NPT					

	Stock Code	Dimension	Qty		
SeaPress Stub Outs					
 SeaPress Stub End CuNi 90/10 for slip on flanges DIN PN16 [bar] DISCOUNT 7 <u>model 0359.3</u>		Flange x FTG			
	454 067	22	1		
	454 074	28	10		
	454 081	35	1		
	454 098	42	1		
	454 104	54	1		
SeaPress XL Stub End					
 SeaPress XL Stub End CuNi 90/10 for slip on flanges DIN PN16 [bar] DISCOUNT 7 <u>model 0359.3XL</u>		Flange x FTG			
	454 111	76.1	1		
	454 128	88.9	1		
	454 135	108.0	1		
SeaPress Flanges and Accessories					
 SeaPress Flange Bronze ANSI 150 DISCOUNT 7 <u>model 2259.5U</u>		Flange x P			
	592 011	28	1		
	592 028	35	1		
	592 035	42	1		
	592 042	54	1		
SeaPress XL Flange					
 SeaPress XL Flange Bronze ANSI 150 DISCOUNT 7 <u>model 2259.5XU</u>		Flange x P			
	592 059	76.1	1		
	592 066	88.9	1		
	592 073	108.0	1		

	Stock Code	Dimension	Qty		
 Bolt Set Galvanized Steel For Two Piece Adapter Flange DISCOUNT 8 <u>model 2959.7</u> NOTE: 1" (28mm) to 3" (88.9mm) bolts - set of 4 4" bolts - set of 8		Flange Dimension			
	19748	1, 1 1/4, 1 1/2	1		
	19758	2, 2 1/2, 3	1		
	19763	4	1		

	Stock Code	Dimension	Qty		
Profipress Elbows					
 Profipress Elbow - 90° Copper Smart Connect feature DISCOUNT 7 <u>model 2416</u>		P x P			
	291 488	12	10		
	291 501	15	10		
	443 870	16	10		
	291 495	18	10		
	291 518	22	10		
	291 525	28	5		
	291 532	35	5		
	291 549	42	5		
	291 556	54	1		
 Profipress XL Elbow - 90° Copper Smart Connect feature DISCOUNT 7 <u>model 2416XL</u>		P x P			
	476 847	76.1	1		
	476 854	88.9	1		
	476 861	108.0	1		
 Profipress Elbow - 90° Copper Smart Connect feature DISCOUNT 7 <u>model 2416.1</u>		FTG x P			
	291 648	12	10		
	291 662	15	10		
	444 105	16	10		
	291 655	18	10		
	291 679	22	10		
	291 686	28	5		
	291 693	35	5		
	291 709	42	5		
	291 716	54	1		
 Profipress XL Elbow - 90° Copper Smart Connect feature DISCOUNT 7 <u>model 2416.1XL</u>		FTG x P			
	476 878	76.1	1		
	476 885	88.9	1		
	476 892	108.0	1		
 Profipress Elbow - 45° Copper Smart Connect feature DISCOUNT 7 <u>model 2426</u>		P x P			
	292 409	12	10		
	292 348	15	10		
	292 416	18	10		
	292 355	22	10		
	292 362	28	5		
	292 379	35	5		
	292 386	42	5		
	292 393	54	1		

		Stock Code	Dimension	Qty		
	Profipress XL Elbow - 45° Copper Smart Connect feature DISCOUNT 7 <u>model 2426XL</u>		P x P			
		476 908	76.1	1		
		476 915	88.9	1		
		476 922	108.0	1		
	Profipress Elbow - 45° Copper Smart Connect feature DISCOUNT 7 <u>model 2426.1</u>		FTG x P			
		292 577	12	10		
		292 508	15	10		
		444 129	16	10		
		292 560	18	10		
		292 515	22	10		
		292 522	28	5		
		292 539	35	5		
		292 546	42	5		
		292 553	54	1		
	Profipress XL Elbow - 45° Copper Smart Connect feature DISCOUNT 7 <u>model 2426.1XL</u>		FTG x P			
		476 939	76.1	1		
		476 946	88.9	1		
		476 953	108.0	1		
	Profipress Elbow - Male - 90° Bronze Smart Connect feature DISCOUNT 7 <u>model 2214</u>		P x M BSP			
		290 863	12 x 3/8	5		
		290 870	12 x 1/2	5		
		112 950	15 x 1/2	5		
		281 205	18 x 1/2	5		
		115 623	22 x 3/4	5		
		118 730	28 x 1	5		
		127 329	35 x 1 1/4	5		
		128 500	42 x 1 1/2	1		
		197 988	54 x 2	1		
	Profipress Bronze Elbow - Female - 90° Bronze Smart Connect feature DISCOUNT 7 <u>model 2214.2</u>		P x F BSP			
		290 924	12 x 3/8	5		
		290 931	12 x 1/2	5		
		108 441	15 x 1/2	5		
		281 236	18 x 1/2	5		
		283 711	22 x 3/4	5		
		283 728	28 x 1	5		
		283 704	35 x 1 1/4	5		

	Stock Code	Dimension	Qty		
Profipress Tees					
 Profipress Tee Copper Smart Connect feature DISCOUNT 7 <u>model 2418</u>		P x P x P			
	291 884	12	10		
	322 717	12 x 15 x 12	10		
	291 952	15	10		
	291 907	15 x 12 x 12	10		
	291 914	15 x 12 x 15	10		
	315 085	15 x 15 x 12	5		
	322 724	15 x 18 x 15	10		
	322 700	15 x 22 x 15	10		
	291 891	18	10		
	365 073	18 x 12 x 15	5		
	324 827	18 x 12 x 18	10		
	291 921	18 x 15 x 15	10		
	291 938	18 x 15 x 18	10		
	315 009	18 x 18 x 15	10		
	322 694	18 x 22 x 18	10		
	291 969	22	10		
	324 834	22 x 12 x 22	10		
	292 010	22 x 15 x 15	10		
	315 078	22 x 15 x 18	5		
	292 027	22 x 15 x 22	10		
	315 061	22 x 18 x 15	5		
	315 054	22 x 18 x 18	5		
	291 945	22 x 18 x 22	10		
	315 047	22 x 22 x 15	5		
	315 030	22 x 22 x 18	5		
	322 687	22 x 28 x 22	5		
	291 976	28	5		
	324 841	28 x 15 x 22	5		
	295 189	28 x 15 x 28	5		
	324 858	28 x 18 x 22	5		
	315 023	28 x 18 x 28	5		
	307 899	28 x 22 x 22	5		
	295 196	28 x 22 x 28	5		
	315 016	28 x 28 x 22	5		
	291 983	35	5		
	324 865	35 x 15 x 35	5		
	324 872	35 x 18 x 35	5		
	324 889	35 x 22 x 28	5		
	292 034	35 x 22 x 35	5		
	324 896	35 x 28 x 28	5		
	292 041	35 x 28 x 35	5		
	365 882	35 x 35 x 22	5		
	365 080	35 x 35 x 28	5		
	291 990	42	5		
	324 902	42 x 22 x 42	5		
	292 058	42 x 28 x 42	5		
	292 065	42 x 35 x 42	5		
	292 003	54	1		
	324 919	54 x 22 x 54	1		
	324 926	54 x 28 x 54	1		
	324 933	54 x 35 x 54	1		
	292 072	54 x 42 x 54	1		
 Profipress XL Tee Copper Smart Connect feature DISCOUNT 7 <u>model 2418XL</u>		P x P x P			
	476 960	76.1	1		
	476 977	76.1 x 54 x 76.1	1		
	476 984	88.9	1		
	476 991	88.9 x 54 x 88.9	1		
	477 004	88.9 x 76.1 x 88.9	1		
	477 011	108.0	1		
	477 028	108.0 x 54 x 108.0	1		
	477 035	108.0 x 76.1 x 108.0	1		
	477 042	108.0 x 88.9 x 108.0	1		

	Stock Code	Dimension	Qty		
Profipress Adapters					
 Profipress Adapter - Male Bronze Smart Connect feature DISCOUNT 7 <u>model 2211</u>		P x M BSP			
	290 771	12 x 3/8	5		
	290 764	12 x 1/2	5		
	105 044	15 x 1/2	5		
	287 764	15 x 3/4	5		
	283 490	18 x 1/2	5		
	283 230	18 x 3/4	5		
	104 306	22 x 3/4	5		
	287 771	22 x 1	5		
	106 508	28 x 1	5		
	110 352	35 x 1 1/4	5		
	115 340	42 x 1 1/2	1		
	195 267	54 x 2	1		
 Profipress Adapter - Female Bronze Smart Connect feature DISCOUNT 7 <u>model 2212</u>		P x F BSP			
	291 075	12 x 3/8	5		
	291 068	12 x 1/2	5		
	107 543	15 x 1/2	5		
	283 483	18 x 1/2	5		
	108 465	22 x 3/4	5		
	114 329	28 x 1	5		
	116 774	35 x 1 1/4	5		
	124 236	42 x 1 1/2	1		
	195 304	54 x 2	1		
Profipress Couplings					
 Profipress Coupling - w/Stop Copper Smart Connect feature DISCOUNT 7 <u>model 2415</u>		P x P			
	292 737	12	10		
	443 740	14	10		
	292 690	15	10		
	443 856	16	10		
	292 744	18	10		
	292 683	22	10		
	292 676	28	5		
	292 706	35	5		
	292 713	42	5		
	292 720	54	1		
 Profipress XL Coupling - w/Stop Copper Smart Connect feature DISCOUNT 7 <u>model 2415XL</u>		P x P			
	477 059	76.1	1		
	477 066	88.9	1		
	477 073	108.0	1		

	Stock Code	Dimension	Qty		
 Profipress Coupling - No Stop Copper Smart Connect feature DISCOUNT 7 <u>model 2415.3</u>		P x P			
	461 256	15	10		
	461 263	18	10		
	461 270	22	10		
	461 287	28	5		
	461 294	35	5		
	461 317	42	5		
	461 300	54	1		
 Profipress XL Coupling - No Stop Copper Smart Connect feature DISCOUNT 7 <u>model 2415.5XL</u>		P x P			
	477 080	76.1	1		
	477 097	88.9	1		
	477 103	108.0	1		
Profipress Reducers					
 Profipress Reducer Copper Smart Connect feature DISCOUNT 7 <u>model 2415.2</u>		P x P			
	325 770	15 x 12	10		
	325 787	18 x 15	10		
	325 794	22 x 15	10		
	325 800	22 x 18	10		
	325 817	28 x 22	5		
	328 269	35 x 28	5		
	328 252	42 x 35	1		
	328 276	54 x 42	1		
 Profipress Reducer Copper Smart Connect feature DISCOUNT 7 <u>model 2415.1</u>		FTG x P			
	443 771	14 x 12	10		
	296 414	15 x 12	10		
	298 586	18 x 12	10		
	443 801	18 x 14	10		
	296 407	18 x 15	10		
	443 818	18 x 16	10		
	443 825	22 x 14	10		
	296 377	22 x 15	10		
	296 391	22 x 18	10		
	296 469	28 x 15	5		
	296 384	28 x 18	10		
	296 506	28 x 22	10		
	296 452	35 x 22	5		
	296 490	35 x 28	5		
	296 445	42 x 22	5		
	296 483	42 x 28	5		
	296 476	42 x 35	5		
	366 476	54 x 28	5		
	296 438	54 x 35	5		
	296 421	54 x 42	5		

	Stock Code	Dimension	Qty		
 Profipress XL Reducer Copper Smart Connect feature DISCOUNT 7 <u>model 2415.1XL</u>		FTG x P			
	477 110	76.1 x 54	1		
	477 127	88.9 x 54	1		
	477 134	88.9 x 76.1	1		
	477 141	108.0 x 54	1		
	477 158	108.0 x 76.1	1		
	477 165	108.0 x 88.9	1		
Profipress Unions					
 Profipress Union Bronze EPDM Flat Gasket Smart Connect feature DISCOUNT 7 <u>model 2260</u>		P x P			
	287 436	18	1		
	126 124	22	1		
	124 311	28	1		
	130 947	35	1		
 Profipress Union - Male Bronze EPDM Flat Gasket Smart Connect feature DISCOUNT 7 <u>model 2265</u>		P x M NPT			
	291 372	12 x 3/8	5		
	291 389	12 x 1/2	5		
	120 108	15 x 1/2	1		
	140 878	15 x 3/4	1		
	283 360	18 x 1/2	1		
	283 377	18 x 3/4	1		
	142 674	22 x 1/2	1		
	119 133	22 x 3/4	1		
	148 492	22 x 1	1		
	120 047	28 x 1	1		
	128 425	35 x 1 1/4	1		
	135 966	42 x 1 1/2	1		
	221 997	54 x 2	1		
Profipress Caps					
 Profipress Cap Copper Smart Connect feature DISCOUNT 7 <u>model 2456</u>		P			
	349 295	12	10		
	349 301	15	10		
	349 363	18	10		
	349 356	22	10		
	349 349	28	5		
	349 332	35	5		
	349 325	42	1		
	349 318	54	1		

	Stock Code	Dimension	Qty		
 Profipress XL Cap Copper 3/4" BSP Smart Connect feature DISCOUNT 7 <u>model 2456XL</u>		P x BSP			
	534 165	76.1 x 3/4	1		
	534 172	88.9 x 3/4	1		
	534 189	108.0 x 3/4	1		
 Profipress Flange Bronze DIN PN16 [bar] Smart Connect feature DISCOUNT 7 <u>model 2259.5</u>		Flange x P			
	479 855	(25) 28	1		
	479 879	(32) 35	1		
	479 886	(40) 42	1		
	479 893	(50) 54	1		
 Profipress XL Flange Bronze DIN PN16 [bar] Smart Connect feature DISCOUNT 7 <u>model 2259.5XL</u>		Flange x P			
	479 978	(80) 88.9	1		
	480 011	(100) 108.0	1		
 Flange Bolt Set Galvanized Steel DIN PN16 [bar] Set of: 4 Screws 8 Washers 4 Nuts DISCOUNT 7 <u>model 2259.7</u>		Flange Dimension			
	494 056	28	1		
	494 063	35 - 54	1		
 XL Flange Bolt Set Galvanized Steel DIN PN16 [bar] Set of: 8 Screws 16 Washers 8 Nuts DISCOUNT 7 <u>model 2259.7XL</u>		Flange Dimension			
	494 087	76 - 108	1		

NOTES

	Stock Code	Dimension	Qty		
Sanpress INOX Pipe					
 Sanpress INOX - Metric Pipe Stainless Steel DISCOUNT 7 <u>model 2203</u>		mm x m			
	102 036	15 x 6	10/60		
	289 034	18 x 6	10/60		
	102 708	22 x 6	10/60		
	104 924	28 x 6	5/30		
	108 588	35 x 6	5/30		
	113 001	42 x 6	5/30		
	193 676	54 x 6	2/12		
Sanpress INOX XL - Metric Pipe					
 Sanpress INOX XL - Metric Pipe Stainless Steel DISCOUNT 7 <u>model 2203XL</u>		mm x m			
	354 862	76.1 x 6	2/12		
	354 855	88.9 x 6	2/12		
	354 848	108 x 6	2/12		
Sanpress INOX Elbows					
 Sanpress INOX Elbow - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2316</u>		P x P			
	435 639	15	10		
	435 646	18	10		
	435 653	22	10		
	435 660	28	5		
	435 677	35	5		
	435 684	42	1		
	435 691	54	1		
Sanpress INOX XL Elbow - 90°					
 Sanpress INOX XL Elbow - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2316XL</u>		P x P			
	482 596	76.1	1		
	482 602	88.9	1		
	482 619	108.0	1		

		Stock Code	Dimension	Qty		
	Sanpress INOX Elbow - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2316.1</u>		FTG x P			
		435 707	15	10		
		435 714	18	10		
		435 721	22	10		
		435 738	28	5		
		435 745	35	5		
		435 752	42	1		
		435 769	54	1		
	Sanpress INOX XL Elbow - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2316.1XL</u>		FTG x P			
		482 626	76.1	1		
		482 633	88.9	1		
		482 640	108.0	1		
	Sanpress INOX Elbow - 45° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2326</u>		P x P			
		435 776	15	10		
		435 783	18	10		
		435 790	22	10		
		435 806	28	5		
		435 813	35	5		
		435 363	42	1		
		435 370	54	1		
	Sanpress INOX XL Elbow - 45° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2326XL</u>		P x P			
		482 657	76.1	1		
		482 664	88.9	1		
		482 671	108.0	1		
	Sanpress INOX Elbow - 45° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2326.1</u>		FTG x P			
		435 387	15	10		
		435 394	18	10		
		435 400	22	10		
		435 417	28	5		
		435 424	35	5		
		435 431	42	1		
		435 448	54	1		

	Stock Code	Dimension	Qty		
 Sanpress INOX XL Elbow - 45° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2326.1XL</u>		FTG x P			
	482 688	76.1	1		
	482 695	88.9	1		
	482 701	108.0	1		
 Sanpress INOX Elbow - Male - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2314</u>		P x M BSP			
	436 896	15 x 1/2	5		
	436 902	18 x 1/2	5		
	436 919	18 x 3/4	5		
	436 926	22 x 3/4	5		
	436 933	28 x 1	5		
	436 940	35 x 1 1/4	5		
	436 957	42 x 1 1/2	1		
	436 964	54 x 2	1		
 Sanpress INOX Elbow - Female - 90° Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2314.2</u>		P x F BSP			
	436 971	15 x 1/2	5		
	436 988	15 x 3/4	5		
	436 995	18 x 1/2	5		
	437 008	18 x 3/4	5		
	437 015	22 x 1/2	5		
	437 022	22 x 3/4	5		
	437 039	22 x 1	5		
	437 046	28 x 1	5		
	437 053	35 x 1 1/4	5		
	437 060	42 x 1 1/2	1		
	437 077	54 x 2	1		
Sanpress INOX Tees					
 Sanpress INOX Tee Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2318</u>		P x P x P			
	435 851	15	10		
	435 868	18	10		
	452 469	18 x 15 x 15	10		
	435 929	18 x 15 x 18	10		
	435 875	22	10		
	435 936	22 x 15 x 22	10		
	435 943	22 x 18 x 22	10		
	452 490	22 x 22 x 15	5		
	435 882	28	5		
	435 950	28 x 15 x 28	5		
	435 967	28 x 18 x 28	5		
	452 506	28 x 22 x 22	5		
	435 974	28 x 22 x 28	5		
	435 899	35	5		
	435 981	35 x 15 x 35	5		
	435 998	35 x 18 x 35	1		
	436 001	35 x 22 x 35	5		
	436 018	35 x 28 x 35	1		
	435 905	42	5		
	436 025	42 x 18 x 42	1		
	436 032	42 x 22 x 42	1		
	436 049	42 x 28 x 42	1		
	435 837	42 x 35 x 42	1		
	435 912	54	1		
	435 844	54 x 22 x 54	1		
	436 056	54 x 28 x 54	1		
	436 063	54 x 35 x 54	1		
	436 070	54 x 42 x 54	1		

		Stock Code	Dimension	Qty		
	Sanpress INOX XL Tee Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2318XL</u>		P x P x P			
		482 718	76.1	1		
		482 725	76.1 x 54 x 76.1	1		
		482 732	88.9	1		
		482 749	88.9 x 54 x 88.9	1		
		482 756	88.9 x 76.1 x 88.9	1		
		482 763	108.0	1		
		482 770	108.0 x 54 x 108.0	1		
		482 787	108.0 x 76.1 x 108.0	1		
		482 794	108.0 x 88.9 x 108.0	1		
	Sanpress INOX Adapter - Male Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2311</u>		P x M BSP			
		436 445	15 x 1/2	5		
		436 452	15 x 3/4	5		
		436 469	18 x 1/2	5		
		436 476	18 x 3/4	5		
		436 483	22 x 1/2	5		
		436 490	22 x 3/4	5		
		436 506	22 x 1	5		
		436 513	28 x 3/4	5		
		436 520	28 x 1	5		
		436 537	35 x 1	5		
		436 544	35 x 1 1/4	5		
		436 551	42 x 1 1/2	1		
		436 568	54 x 2	1		
	Sanpress INOX Adapter - Female Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2312</u>		P x F BSP			
		436 575	15 x 1/2	5		
		436 582	15 x 3/4	5		
		436 599	18 x 1/2	5		
		436 605	18 x 3/4	5		
		436 612	22 x 1/2	5		
		436 629	22 x 3/4	5		
		436 636	22 x 1	5		
		436 643	28 x 3/4	5		
		436 650	28 x 1	5		
		436 667	35 x 1 1/4	5		
		436 674	42 x 1 1/2	1		
		436 681	54 x 2	1		
	Sanpress INOX Coupling - w/Stop Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315</u>		P x P			
		436 155	15	10		
		436 162	18	10		
		436 179	22	10		
		436 186	28	5		
		436 193	35	5		
		436 209	42	5		
		436 216	54	1		

	Stock Code	Dimension	Qty		
 Sanpress INOX XL Coupling - w/Stop Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315XL</u>		P x P			
	482 800	76.1	1		
	482 817	88.9	1		
	482 824	108.0	1		
 Sanpress INOX Extended Coupling - No Stop Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315.5</u>		P x P			
	436 377	15	10		
	436 384	18	10		
	436 391	22	10		
	436 407	28	5		
	436 414	35	5		
	436 421	42	5		
	436 438	54	1		
 Sanpress INOX XL Coupling - No Stop Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315.5XL</u>		P x P			
	482 831	76.1	1		
	482 848	88.9	1		
	482 855	108.0	1		
Sanpress INOX Reducers					
 Sanpress INOX Reducer Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315.1</u>		FTG x P			
	436 223	18 x 15	10		
	436 230	22 x 15	10		
	436 247	22 x 18	10		
	436 254	28 x 15	5		
	436 261	28 x 18	10		
	436 278	28 x 22	10		
	436 285	35 x 18	5		
	436 292	35 x 22	5		
	436 308	35 x 28	5		
	436 315	42 x 22	5		
	436 322	42 x 28	5		
	436 339	42 x 35	5		
	436 346	54 x 28	1		
	436 353	54 x 35	1		
	436 360	54 x 42	1		

	Stock Code	Dimension	Qty		
 Sanpress INOX XL Reducer Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2315.1XL</u>		FTG x P			
	483 135	76.1 x 54	1		
	483 142	88.9 x 54	1		
	483 159	88.9 x 76.1	1		
	483 166	108.0 x 54	1		
	483 173	108.0 x 76.1	1		
	483 180	108.0 x 88.9	1		
Sanpress INOX Unions					
 Sanpress INOX Union Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2360</u>		P x P			
	437 381	15	5		
	437 398	18	5		
Sanpress INOX Union - Male					
 Sanpress INOX Union - Male Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2365</u>		P x M BSP			
	438 258	15 x 1/2	5		
	438 265	15 x 3/4	5		
	438 272	18 x 1/2	5		
	438 289	18 x 3/4	5		
	438 296	22 x 1/2	5		
	438 302	22 x 3/4	5		
	438 319	22 x 1	5		
	438 326	28 x 3/4	1		
	438 333	28 x 1	5		
	438 340	35 x 1 1/4	5		
	438 357	42 x 1 1/2	1		
	438 364	54 x 2	1		
Sanpress INOX Caps					
 Sanpress INOX Cap Stainless Steel Smart Connect feature DISCOUNT 7 <u>model 2356</u>		P			
	452 858	15	10		
	452 865	18	10		
	452 872	22	10		
	452 889	28	5		
	452 896	35	1		
	452 902	42	1		
	452 919	54	1		

	Stock Code	Dimension	Qty		
 Sanpress INOX XL Cap Stainless Steel 3/4" BSP Smart Connect feature DISCOUNT 7 <u>model 2356XL</u>		P x BSP			
	557 874	76.1 x 3/4	1		
	557 898	88.9 x 3/4	1		
	557 911	108.0 x 3/4	1		
 Sanpress INOX Flange Stainless Steel DIN PN 10/16 [bar] Smart Connect feature DISCOUNT 7 <u>model 2359</u>		Flange x P			
	593 292	(10) 15	1		
	593 315	(20) 22	1		
	593 322	(25) 28	1		
	593 339	(32) 35	1		
	593 346	(40) 42	1		
	593 353	(50) 54	1		
 Sanpress INOX XL Flange Stainless Steel DIN PN 10/16 [BAR] Smart Connect feature DISCOUNT 7 <u>model 2359XL</u>		Flange x P			
	482 978	76.1 (DN 65)	1		
	482 985	88.9 (DN 80)	1		
	482 992	108.0 (DN 100)	1		
 Flange Bolt Set For Two Piece Adapter Flange <u>model 2359.7</u> Note: 22mm to 54mm bolts - set of 4		mm - mm			
	611 262	22 - 28	1		
	611 279	35 - 54	1		
 XL Flange Bolt Set 76.1mm - 108mm bolts - set of 8 DISCOUNT 7 <u>model 2359.7XL</u>		mm - mm			
	583 682	76.1 - 108	1		

		Stock Code	Dimension	Qty		
	Sealing Element EPDM (shiny black) For SeaPress, Profipress, Sanpress INOX DISCOUNT 7 <u>model 2289</u>		mm			
		183 400	15	10		
		281 595	18	10		
		183 523	22	10		
		184 452	28	10		
		181 208	35	10		
		184 940	42	10		
		191 153	54	10		
	Sealing Element FKM (dull black) For SeaPress, Profipress, Sanpress INOX DISCOUNT 7 <u>model 2286</u> NOTE: For use in any other applications consult the Viega Technical Support group at: 1(800)976-9819		mm			
		459 390	15	5		
		459 406	18	5		
		459 413	22	5		
		459 420	28	5		
		459 437	35	5		
		459 444	42	5		
		459 451	54	1		
	XL Sealing Element FKM (dull black) For SeaPress, Profipress, Sanpress INOX DISCOUNT 7 <u>model 2386XL</u>		mm			
		614 485	76.1	1		
		614 478	88.9	1		
		614 492	108.0	1		
	Flange Gasket AFM 34, Asbestos - free For SeaPress, Profipress, Sanpress INOX DISCOUNT 7 <u>model 2259.9</u>		mm			
		611 286	15	10		
		611 293	18	10		
		611 309	22	10		
		409 128	28	10		
		409 135	35	10		
		409 142	42	10		
		409 258	54	10		
	XL Flange Gasket AFM 34, Asbestos - free For SeaPress, Profipress, Sanpress INOX DISCOUNT 7 <u>model 2259.9XL</u>		mm			
		356 293	76.1	10		
		356 309	88.9	10		
		356 316	108.0	10		

	Stock Code	Dimension	Qty		
Press Jaws					
	Press Jaw Set Plastic grey case For Viega fittings 15mm - 38mm				
	DISCOUNT 6 <u>model 2299.62</u>				
	449 377	mm - mm 15 - 28	1		
	Press Jaw Set Plastic Grey Case For Viega fittings 42mm - 54mm				
	DISCOUNT 7 <u>model 2299.4</u>				
	262 211	mm - mm 42 - 54	1		
	XL Press Fitting Assortment Steel/Black				
	DISCOUNT 7 <u>model 2497.3XL</u> NOTE: XL actuator and pressing rings for metric systems.				
	562 854	mm - mm 76.1 - 108.0	1		
	Clamping Jaw (PT2 Steel/Black) For Viega press fittings				
	model 2299.9 NOTE: Fits compact tool 210B				
	461 898	mm 15	1		
	461 904	18	1		
	461 911	22	1		
	461 928	28	1		
	461 935	35	1		
	Press Ring For Viega press fittings				
	DISCOUNT 7 <u>model 2296.1</u> Note: The press rings 42 and 54 mm may only be pressed with the Z2 tension jaw!				
	472 665	mm 15	1		
	472 672	18	1		
	472 689	22	1		
	472 696	28	1		
	472 702	35	1		
	472 719	42	1		
	472 726	54	1		

	Stock Code	Dimension	Qty		
 XL Press Ring For Viega XL press fittings DISCOUNT 7 <u>model 2497.2XL</u>		mm			
	562 878	76.1	1		
	562 885	88.9	1		
	562 892	108.0	1		
 Press Ring Actuator For Viega press rings DISCOUNT 7 <u>model 2296.2</u>		mm - mm			
	472 733	Z1: 12 - 35	1		
	472 740	Z2: 42 - 108	1		